

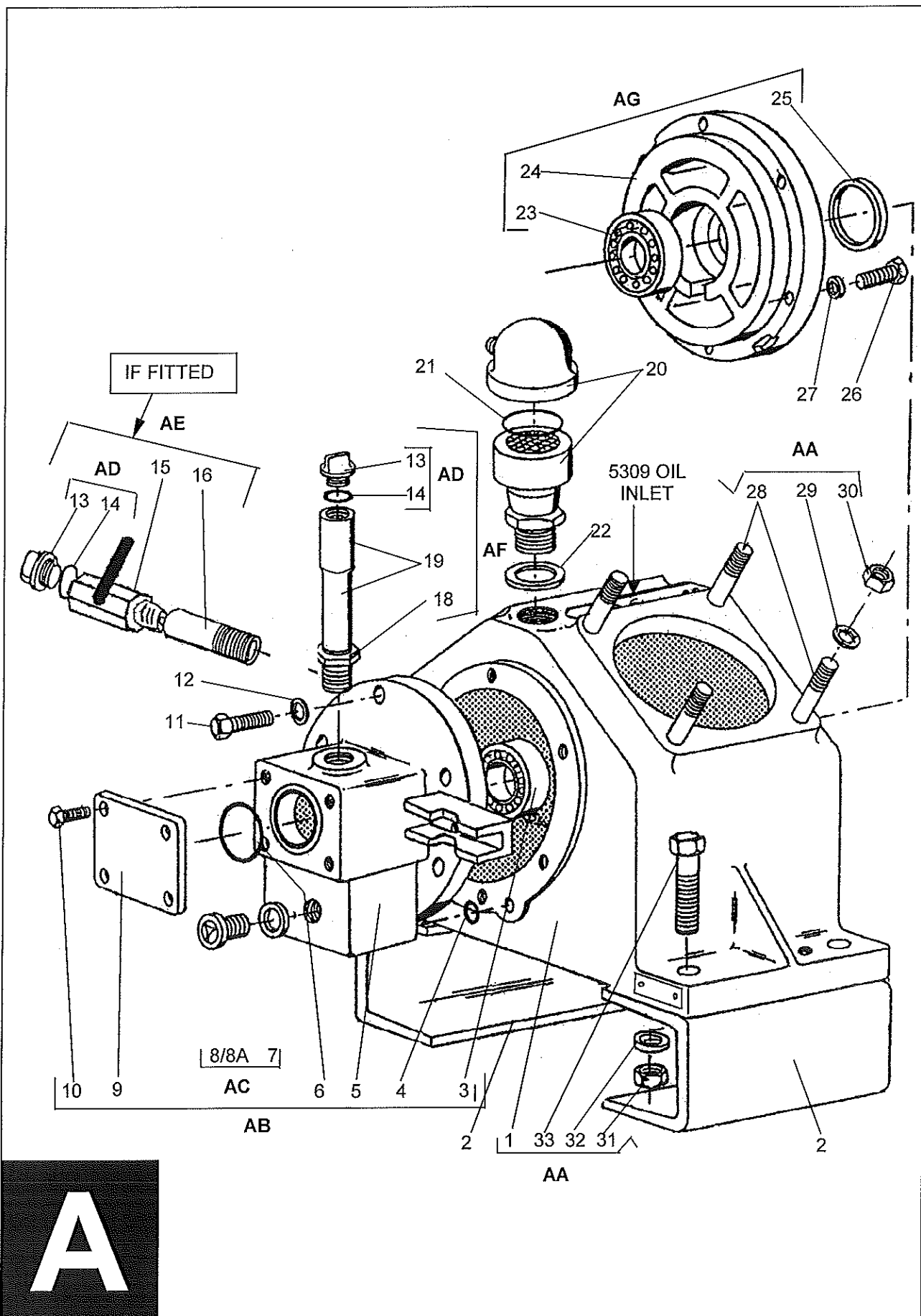
5309, 5409 & 5409H ILLUSTRATED PARTS LIST

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Note: Standard parts are available where indicated by either a number or letters. The letters indicate that an item is available as a component of an assembly. Non-listed or individual items of assemblies where reference numbers are not indicated, are not standard replacement parts and can only be obtained at the discretion of CompAir Reavell. The assemblies have been chosen based on the experience gained by our own Parts and Service Departments.

The right is reserved to modify the contents of this list, without notice, and the information given is in no way binding on the manufacturers.



CRANKCASE

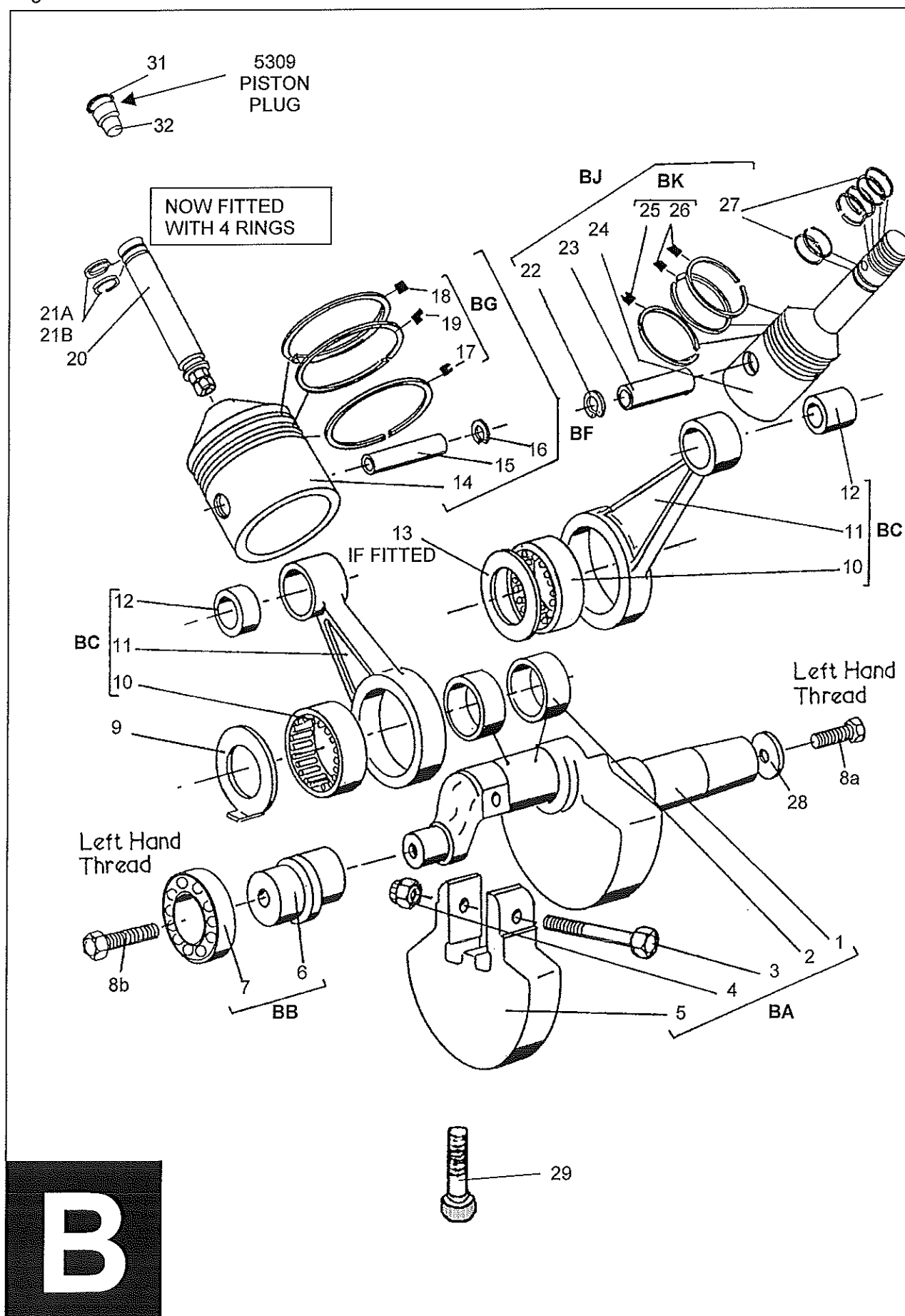
LIST A

CRANKCASE
PARTS ASSEMBLIES

ASSEMBLY REF.	DESCRIPTION	No. PER MACHINE	COMPRISING OF ITEMS	PARTS ASSEMBLY No.
AA	CRANKCASE ASSEMBLY	1	A1,28,29,30,31,32,33	E61403.50
AB	BEARING HOUSING ASSEMBLY	1	A3,4,5,6,7,8,9,10	E60195.100
AC	OIL LEVEL INDICATOR SET	1	A7,8	C202452
AD§	OIL DRAIN FILLER PLUG SET	2	A13,14	C202453
AE	OIL DRAIN ASSEMBLY - IF FITTED	1	A13,14,15,16,17	C201805.100
AF§	OIL FILLER ASSEMBLY	1	A13,14,18,19	C200568.2.100
AG	BEARING HOUSING ASSEMBLY	1	A23,24,25	D100190.100

PARTS

ITEM No.	DESCRIPTION	No Off 5409	PART No.	ASSEMBLY REF.
A1	CRANKCASE	1	E60421	AA
A2	MOUNTING BRACKET	2	C200936	-
A3	ROLLER BEARING	1	98076.1029	AB
A4	'O' RING	1	95602.37	AB,NA
A5	BEARING HOUSING	1	E60195	AB
A6	'O' RING	1	95602.88	AB,NA
A7	FIBRE WASHER	1	95640.14	AB,AC,NA
A8	OIL LEVEL INDICATOR	1	98281.1002	AB,AC
A9	END COVER	1	C200663	AB
A10	SETSCREW	4	95000.255	AB
A11	SETSCREW	6	95000.256	-
A12	SCREW SEAL	6	LT6495.56	-
A13	PLUG	2	PS1990	AD,AE,AF
A14	'O' RING	2	95602.40	AD,AE,NA
A15	PIPE SOCKET	1	-	AE
A16	PIPE	1	-	AE
A17	LOCKNUT	1	-	AE
A18	LOCKNUT	1	-	AF
A19	OIL FILLER PIPE	1	-	AF
A20§	CRANKCASE BREATHER	1	98262.1166	-
A21	'O' RING	1	95602.58	NA
A22	FIBRE WASHER	1	95640.9	NA
A23	ROLLER BEARING	1	98076.1028	AG
A24	BEARING HOUSING	1	D100190	AG
A25	OIL SEAL	1	98505.1006	AG
A26	SETSCREW	6	95000.256	-
A27	SCREW SEAL	6	LT6495.56	NA
A28	STUD	8	D54109.10.35	AA
A29	LOCKWASHERS - IF FITTED	8	95187.22	AA
A30	NUT	8	95111.6	AA
A31	NUT	4	95111.7	AA
A32	TAPER WASHER	4	PS1742.2	AA
A33	SETSCREW	4	95006.202	AA



RUNNING GEAR

LIST B

**RUNNING GEAR
PARTS ASSEMBLIES**

ASSEMBLY REF.	DESCRIPTION	No. PER MACHINE	COMPRISING OF ITEMS	PARTS ASSEMBLY No.
BA	CRANKSHAFT ASSEMBLY	1	B1,2,3,4,5	D100466
BB	OIL PUMP CAM ASSEMBLY	1	B6,7	C201451
BC	CONNECTING ROD ASSEMBLY	2	B10,11,12	D100287.50
BF	PISTON ASSEMBLY 1st STAGE	1	B14,15,16,17,18,19	D100496
BG	PISTON RING SET 1st STAGE	1	B17,18,19	98477.1095
BH	PISTON RING SET 4th STAGE	1	B21A & B21B	98477.1168
BJ	PISTON ASSEMBLY 2nd & 3rd STAGE	1	B22,23,24,25,26,27	D100326.50
BK	PISTON RING SET 2nd STAGE	1	B25,26	98477.1096
BL	PISTON RING SET 3rd STAGE	1	B27	98477.1097

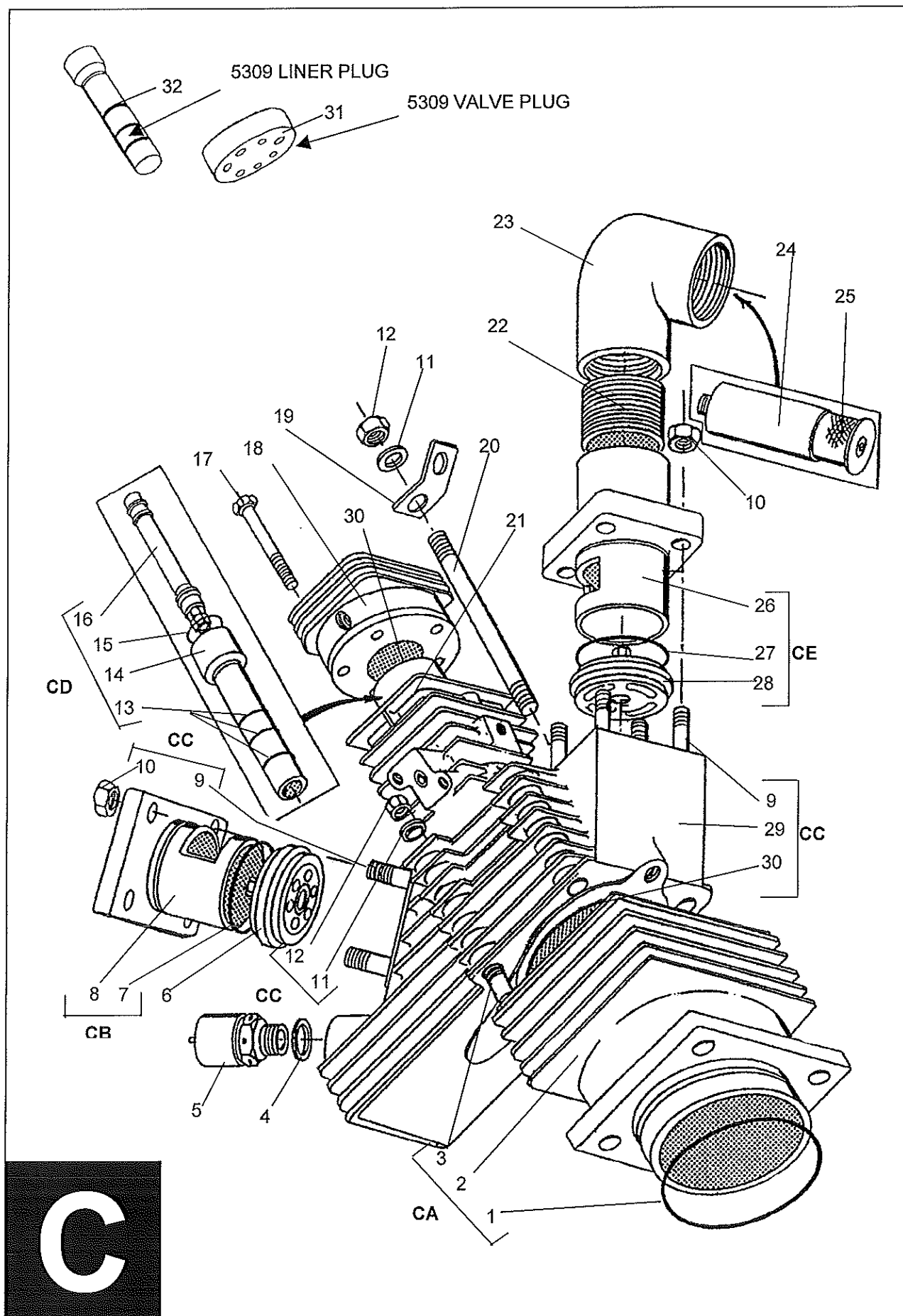
Note: 4th Stage plunger is only available with matched liner. Refer to Section 'C'

PARTS

ITEM No.	DESCRIPTION	No Off 5409	PART No.	ASSEMBLY REF.
B1	CRANKSHAFT	1	D100188	BA
B2	BIG END BEARING INNER RING	2	98076.1065	BA
B3	BOLT	1	95006.207	BA
B4	LOCKNUT	1	98422.1011	BA
B5	BALANCE WEIGHT	1	C200612	BA
B6	OIL PUMP CAM	1	C200858	BB
B7	BALL BEARING	1	96004.16	BB
B8a	SETSCREW	1	98500.1004	-
B8b	SETSCREW	1	98500.1008	-
B9	TAB WASHER	1	98660.1190	-
B10	BIG END BEARING	2	98076.1027	BC
B11	CONNECTING ROD	2	D100287	BC
B12	SMALL END BUSH	2	98076.1105	BC
B13	BIG END SPACER - IF FITTED	1	98660.1065	-
B14	PISTON 1st STAGE	1	D101548.50	BF
B15	GUDGEON PIN	1	C200664	BF
B16	CIRCLIP	2	95650.25	BF
B17	OIL CONTROL RING	1	C203582	BF, BG
B18	PISTON RING	1	C203581	BF, BG
B19	PISTON RING	1	C203581	BF, BG
B20§	PLUNGER ASSEMBLY (Part of assembly CD)	1	C203157	-
B21A§	PISTON RING - PLASTIC (Part of assembly CD)	2	98477.1144	BH
B21B§	PISTON RING - STEPPED (Part of assembly CD)	2	98477.1141	BH
B22	CIRCLIP	2	95650.25	BJ
B23	GUDGEON PIN	1	C200664	BJ
B24	PISTON 2nd & 3rd STAGE	1	D100326	BJ
B25	OIL CONTROL RING	1	98477.1070	BJ, BK
B26	PISTON RING	2	98477.1069	BJ, BK
B27	PISTON RING	6	98477.1057	BL
B28	WASHER	1	LD2616	-
B29	BOLT	1	95018.211	-

§

Part number or quantity differs for 5409H. Refer to supplement 2



1st & 4th STAGE CYLINDERS

LIST C

1st & 4th STAGE CYLINDERS
PARTS ASSEMBLIES

ASSEMBLY REF.	DESCRIPTION	No. PER MACHINE	COMPRISING OF ITEMS	PARTS ASSEMBLY No.
CA §	CYLINDER ASSEMBLY 1st STAGE	1	C1,2,3,11,12,20	A30135.50
CB §	VALVE COVER ASSEMBLY	1	C7,C8	C200617.100
CC §	CYLINDER COVER ASSY 1st STAGE	1	C9,10,29,30	E61308.50
CD + §	LINER/PLUNGER ASSY 4th STAGE	1	C13,14,15,16	C203158
CE §	VALVE COVER ASSEMBLY	1	C26,27	C200616.100

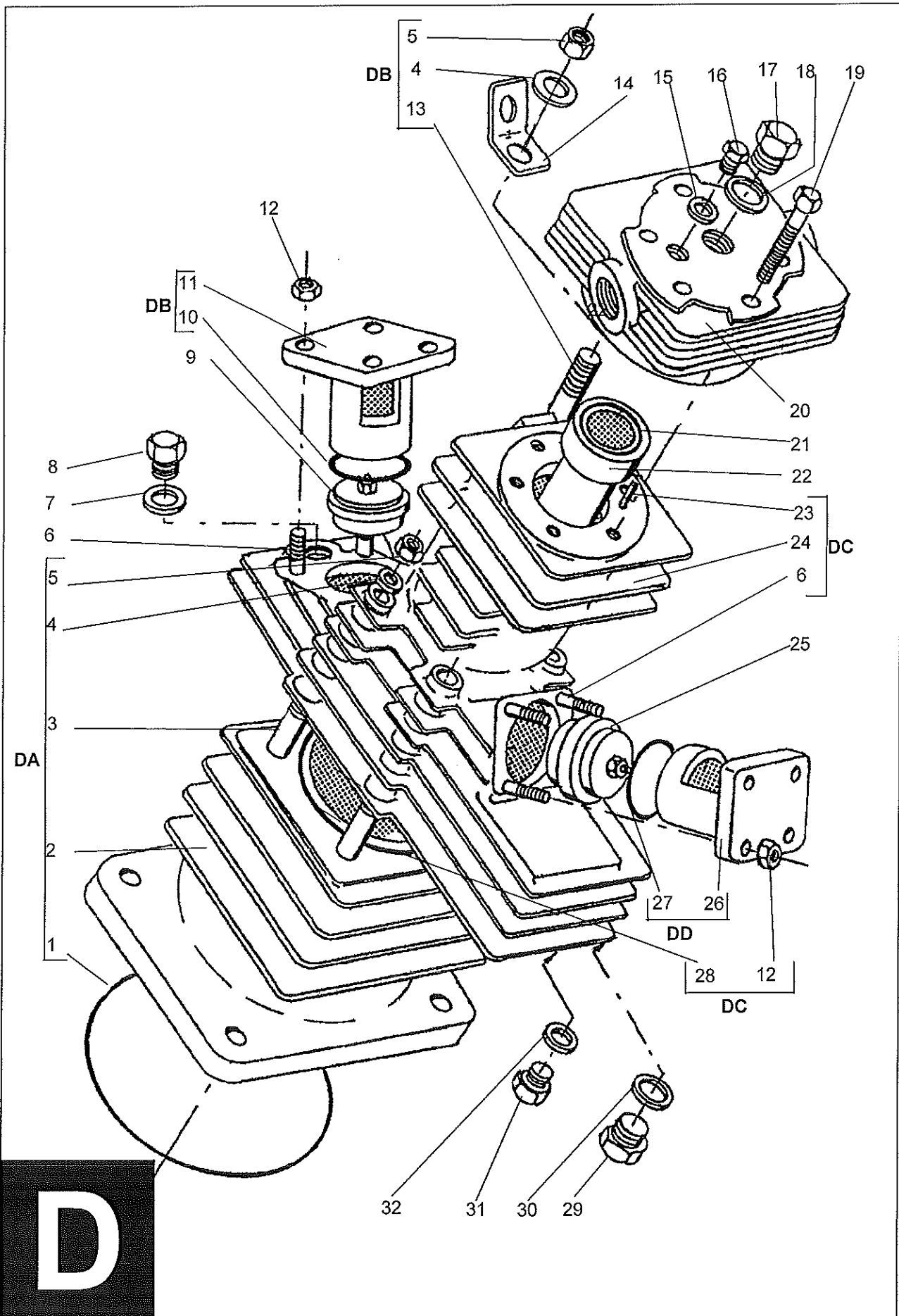
PARTS

ITEM No.	DESCRIPTION	No Off 5409	PART No.	ASSEMBLY REF.
C1	'O' RING	1	95602.94	CA, NA
C2	CYLINDER 1st STAGE	1	D100246	CA
C3	STUD	3	D100171.10.125	CA
C4	SEAL	1	PS1322.2	NA
C5	SAFETY VALVE	1	98650.1163-4.1	-
C6	DELIVERY VALVE	1	98650.1168	NA
C7	'O' RING	1	95602.60	CB, NA
C8	VALVE COVER	1	C200617	CB
C9	STUD	8	D100171.6.32	CC
C10	NUT	8	95111.4	CC
C11	WASHER	4	95148.15	CA
C12	NUT	4	95111.6	CA
C13 §	'O' RING	3	95602.18	CD, NA
C14 + §	LINER	1	WITH C16	CD
C15 §	'O' RING	1	95602.18	CD, NA
C16 §	PLUNGER ASSEMBLY 4th STAGE	1	C203157	CD
C17a +	STUD	6	D100171.8.150	-
C17b +	NUT	6	95111.5	-
C18 +	VALVE ASSEMBLY	1	C201654	-
C19	LIFTING BRACKET	1	C200607.2	-
C20	STUD	1	D100171.10.135	CA
C21	COOLING RING - IF FITTED	1	C200546	-
C22	REDUCING BUSH	1	95406.882	-
C23	ELBOW	1	95406.58	-
C24	SUCTION FILTER / SILENCER	1	98262.1076	-
C25	SUCTION FILTER ELEMENT	1	98262.1061	-
C26	VALVE COVER	1	C200616	CE
C27	'O' RING	1	95602.60	CE, NA
C28	SUCTION VALVE	1	98650.1167	-
C29	CYLINDER COVER	1	E61308	CC
C30	'O' RING	1	95602.95	CC, NA
C31	SPACER 4 th STAGE	1	C203159	-

+ Part number or quantity differs for 5309 – Refer to List 1 in supplement.

§ Part number or quantity differs for 5409H – Refer to List 2 in supplement

Note: Item C21 includes B19 and B20



2nd & 3rd STAGE CYLINDERS

LIST D

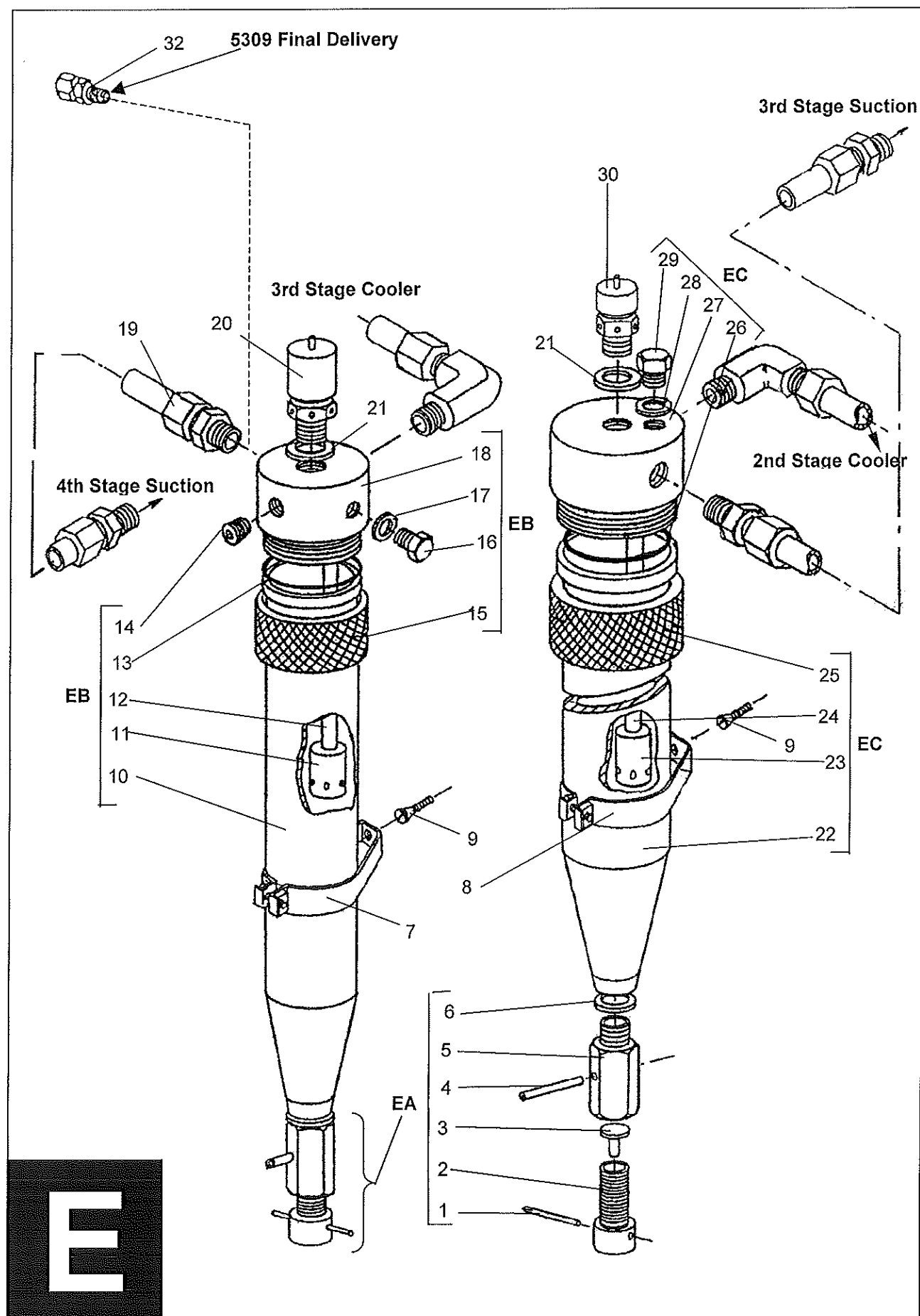
2nd & 3rd STAGE CYLINDERS
PARTS ASSEMBLIES

ASSEMBLY REF.	DESCRIPTION	No. PER MACHINE	COMPRISING OF ITEMS	PARTS ASSEMBLY No.
DA	CYLINDER ASSEMBLY 2 nd STAGE	1	D1,2,3,4,5,13	E61315
DB	VALVE COVER ASSEMBLY	1	D10,11	C200839.100
DC	CYLINDER COVER ASSEMBLY	1	D6,12,23,24,28	E60356.100
DD	VALVE COVER ASSEMBLY	1	D26,27	C200603.50

PARTS

ITEM No.	DESCRIPTION	No Off 5409	PART No.	ASSEMBLY REF.
D1	'O' RING	1		DA, NA
D2	CYLINDER	1	D100327	DA
D3	STUD	3	D100171.10.105	DA
D4	WASHER	4	95148.15	DA
D5	NUT	4	95111.6	DA
D6	STUD	8	D100171.6.32	DC
D7	SEAL	1	PS1322.2	NA
D8	PLUG	1	PS1814.4	-
D9	DELIVERY VALVE	1	98650.1170	-
D10	'O' RING	1	95602.52	DB, NA
D11	VALVE COVER	1	C200839	DB
D12	NUT	8	95111.4	DC
D13	STUD	1	D100171.10.115	DA
D14	LIFTING BRACKET	1	C200607.2	-
D15	SEAL	1	PS1322.2	NA
D16	PLUG	1	PS1814.4	-
D17	PLUG	1	PS1814.2	-
D18	SEAL	1	PS1322.1	NA
D19	SETSCREW	6	95000.262	-
D20 §	VALVE ASSEMBLY	1	98650.1883	-
D20a §	VALVE ASSEMBLY (5409H ONLY)	1	98650.1883	
D21	'O' RING	1	95602.50	NA
D22	CYLINDER LINER	1	C200615	-
D23	TENSION PIN	1	95541.160	DC
D24	CYLINDER COVER	1	E60356	DC
D25	SUCTION VALVE	1	98650.1169	-
D26	VALVE COVER	1	C200603	DD
D27	'O' RING	1	95602.52	DD, NA
D28	'O' RING	1	95602.87	DC, NA
D29	PLUG	1	PS1814.3	-
D30	SEAL	1	PS1322.4	NA
D31	PLUG	1	PS1814.2	-
D32	SEAL	1	PS1322.1	NA

§ Part number or quantity differs for 5409H – Refer to List 2 in supplement



2nd & 3rd STAGE SEPARATORS

LIST E

2nd & 3rd STAGE SEPARATORS
PARTS ASSEMBLIES

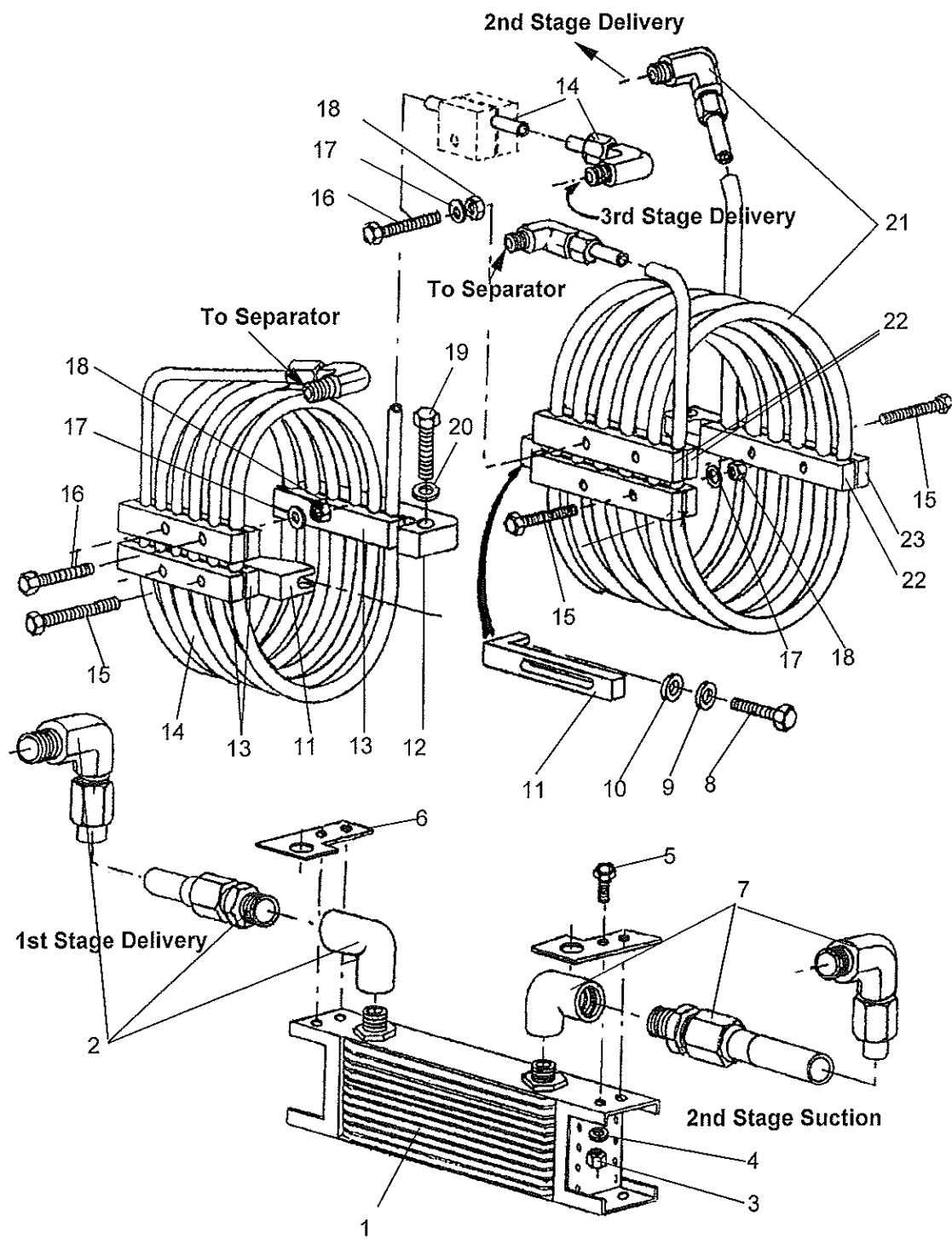
ASSEMBLY REF.	DESCRIPTION	No. PER MACHINE	COMPRISING OF ITEMS	PARTS ASSEMBLY No.
EA	SEPARATOR VALVE ASSEMBLY IF FITTED	2	E1,2,3,4,5,6	C200657.2.50
EB	SEPARATOR BODY ASSEMBLY	1	E10, 11, 12, 13, 14, 15, 16, 17, 18	D101395.50
EC	SEPARATOR BODY ASSEMBLY	1	E22, 23, 24, 25, 26, 27, 28, 29	D101396.50

PARTS

ITEM No.	DESCRIPTION	No Off 5409	PART No.	ASSEMBLY REF.
E1	TENSION PIN	2	95540.172	EA
E2	VALVE DRAIN SCREW	2	C200656.2	EA
E3	VALVE	2	C200656.3	EA
E4	BRANCH PIPE	2	C200657.3	EA
E5	VALVE BODY	2	C200657.2	EA
E6	SEAL	2	98504.1051	EA
E7	SEPARATOR CLIP 3rd STAGE	1	98150.1006	-
E8	SEPARATOR CLIP 2nd STAGE	1	98150.1007	-
E9	SCREW	2	95028.134	-
E10	SEPARATOR BODY	1	C201602	EB
E11	SEPARATOR DEFLECTOR	1	C203669	EB
E12	SEPARATOR DOWNPIPE	1	-	EB
E13	'O' RING	1	95602.51	EB, NA
E14	PRESSURE PLUG	1	PS1454.2	EB
E15	COLLAR NUT	1	C200650	EB
E16	PLUG	1	PS1814.2	EB
E17	SEAL	1	PS1322.1	EB, NA
E18	SEPARATOR COVER 3rd STAGE	1	C203444	EB
E19 ‡	SUCTION PIPE ASSEMBLY	1	C203178	-
E20 §	SAFETY VALVE 3 rd STAGE	1	98650.1164-104	-
E20a §	SAFETY VALVE 3 rd STAGE(5409H Only)			
E21	SEAL	2	PS1322.2	NA
E22	SEPARATOR BODY 2nd STAGE	1	C201603	EC
E23	SEPARATOR DEFLECTOR	1	98508.1103	EC
E24	SEPARATOR DOWNPIPE	1	-	EC
E25	COLLAR NUT	1	C200752	EC
E26	'O' RING	1	95602.61	EC, NA
E27	SEPARATOR COVER 2nd STAGE	1	D101512	EC
E28	SEAL	1	PS1322.1	EC, NA
E29	PLUG	1	PS1814.2	EC
E30	SAFETY VALVE 2nd STAGE	1	98650.1164-21	-
E31	SUCTION PIPE ASSEMBLY	1	C201197	-

‡ not used on 5309

§ Part number or quantity differs for 5409H – Refer to List 2 in supplement

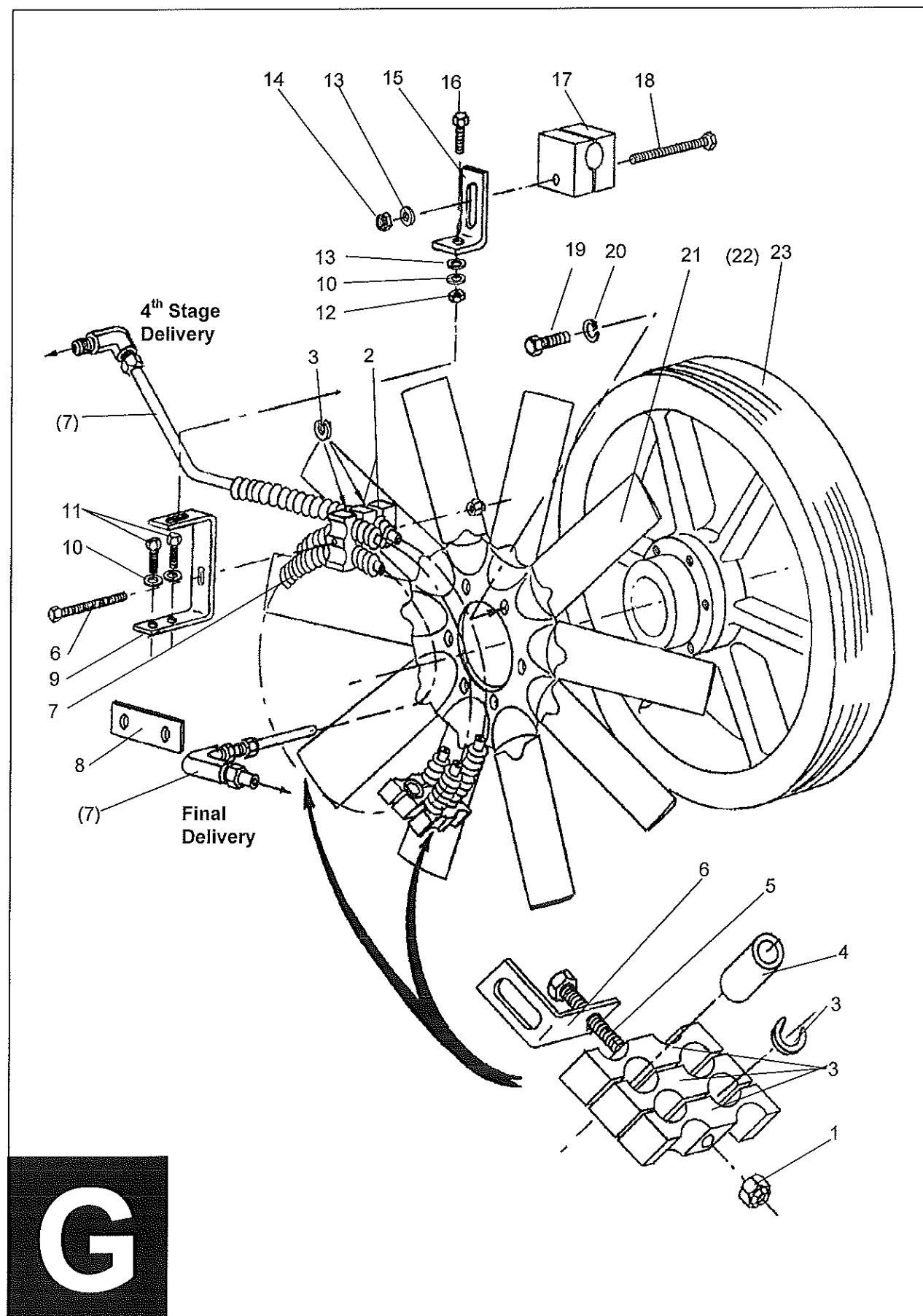


1st, 2nd & 3rd STAGE COOLERS

LIST F

1st, 2nd & 3rd STAGE COOLERS
PARTS

ITEM No.	DESCRIPTION	No Off 5409	PART No.	ASSEMBLY REF.
F1	COOLER 1st STAGE	1	98154.1002	-
F2	DELIVERY PIPE ASSEMBLY	1	C201195	-
F3	NUT	4	95111.4	-
F4	WASHER	4	95148.16	-
F5	SETSCREW	4	95000.227	-
F6	COOLER BRACKET	2	C201168	
F7	SUCTION PIPE ASSEMBLY	1	C201196	
F8	SETSCREW	1	95000.258	-
F9	WASHER	2	95148.14	-
F10	WASHER - IF FITTED	2	PS1742.1	-
F11	COOLER BRACKET 2nd & 3rd STAGES	2	D100328	-
F12	COOLER BRACKET 3rd STAGE	1	D100344	-
F13	COOLER CLIP	5	C200927	-
F14	COOLER COIL ASSEMBLY 3rd STAGE	1	E60359	-
F15	BOLT	4	95006.132	-
F16	BOLT	6	95000.237	-
F17	WASHER	12	95148.13	-
F18	NUT	13	95141.6	-
F19	SETSCREW	1	95000.258	-
F20	WASHER	2	95148.14	-
F21	COOLER COIL ASSEMBLY 2nd STAGE	1	E60358	-
F22	COOLER CLIPS	5	C200926	-
F23	COOLER BRACKET	1	D100328	-



4th STAGE COOLER & FLYWHEEL

LIST G

4th STAGE COOLER AND FLYWHEEL
PARTS ASSEMBLIES

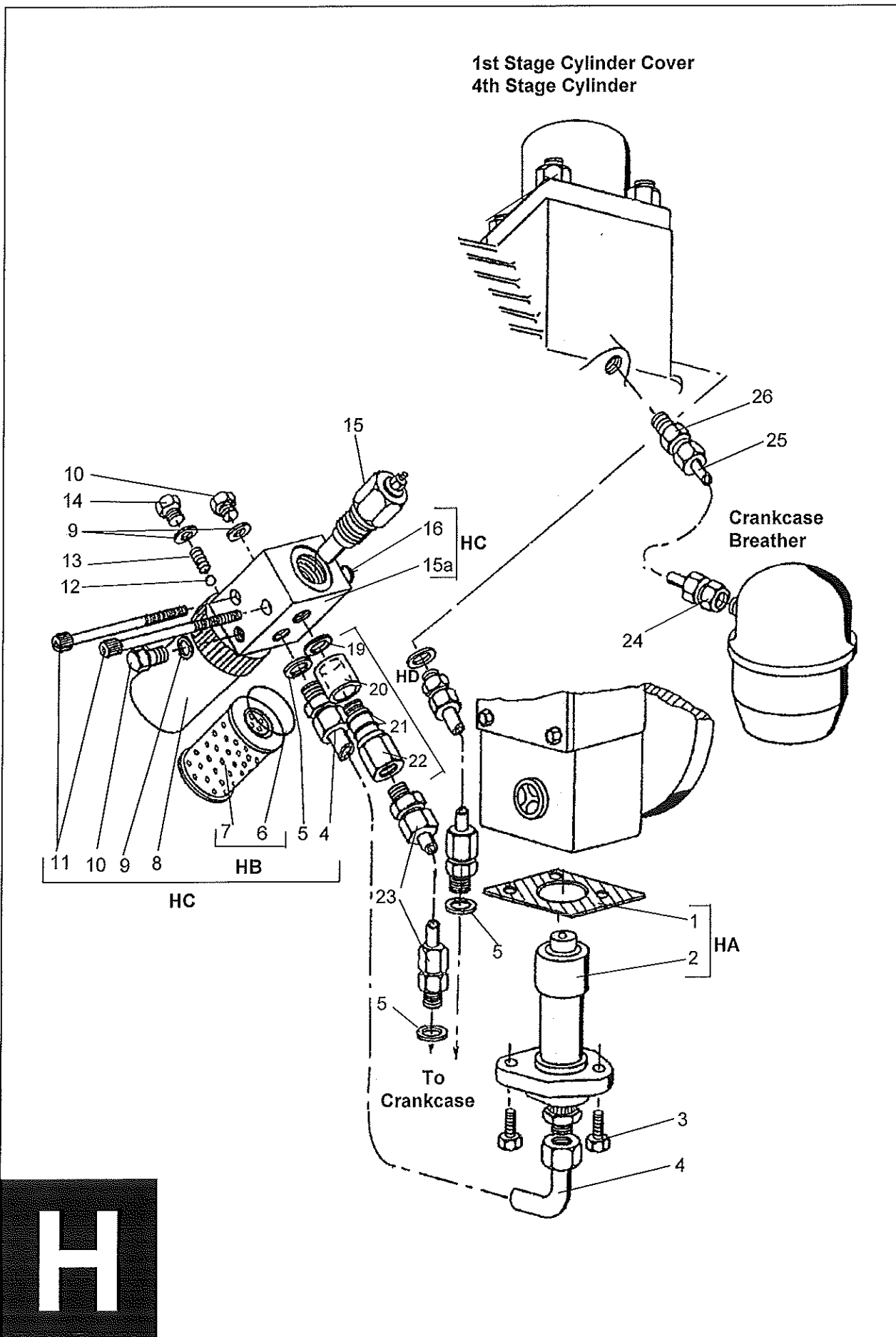
ASSEMBLY REF.	DESCRIPTION	No PER MACHINE	COMPRISING OF ITEMS	PARTS ASSEMBLY No.
GA ‡	4th STAGE COOLER ASSEMBLY	1	G1,2,3,4,5,6,7,9	A30130.50

PARTS

ITEM No.	DESCRIPTION	No Off 5409	PART No.	ASSEMBLY REF.
G1 ‡	LOCKNUT	1	98422.1007	GA
G2 ‡	COOLER CLIP	9	C200757	GA
G3 ‡	'C' WASHER	20	98660.1109	GA
G4 ‡	PACKING PIECE	2	C200879	GA
G5 ‡	BOLT	3	95006.133	GA
G6 ‡	CLIP	2	C201012	GA
G7 ‡ §	COOLER ASSEMBLY	1	A30130	GA
G8	SUPPORT PLATE	1	C201827	-
G9 ‡	COOLER BRACKET	1	C201975	GA
G10	LOCKWASHER	3	95179.5	-
G11	SETSCREW	2	95000.227	-
G12	NUT	1	95111.4	-
G13	WASHER	2	95149.13	-
G14 ‡	LOCKNUT	1	98422.1007	-
G15	COOLER BRACKET	1	C201975	-
G16	SETSCREW	1	95000.229	-
G17	PIPE CLIP	1	98150.1040	-
G18	SETSCREW	1	95018.174	-
G19	SETSCREW	6	95000.229	-
G20	SPRING WASHER	6	95179.5	-
G21	AXIAL FAN	1	98084.1002	-
G22	FAN BLADE SET (Spares) - 12 per set	1	98084.1005	-
G23 §	FLYWHEEL	1	E61476	-
G23a §	FLYWHEEL (5409H ONLY)	1	D101563	-

‡ not used on 5309

§ Part number or quantity differs for 5409H – Refer to List 2 in supplement



LUBRICATION

LIST H

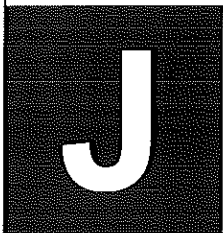
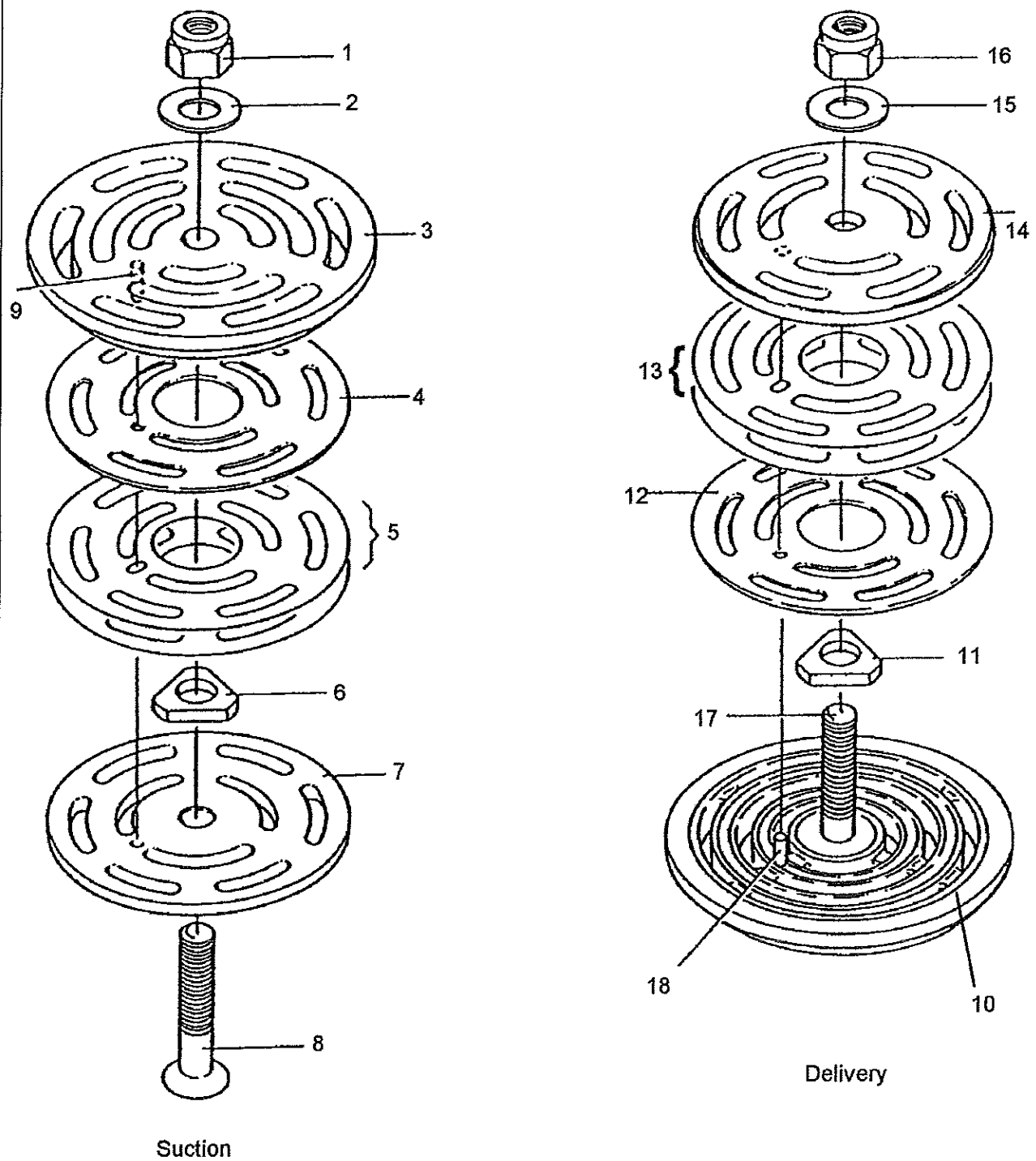
LUBRICATION
PARTS ASSEMBLIES

ASSEMBLY REF.	DESCRIPTION	No. PER MACHINE	COMPRISING OF ITEMS	PARTS ASSEMBLY No.
HA	OIL PUMP ASSEMBLY	1	H1,2	C203193
HB	OIL FILTER ASSEMBLY	1	H6,7	98262.1148
HC \$ \$	OIL REGULATOR ASSEMBLY	1	H6,7,8,9,10,11,12, 13,14,15,16,17	D100400.100
HD \$	OIL SIGHT GLASS ASSEMBLY	1	H19,20,21,22	C201218

PARTS

ITEM No.	DESCRIPTION	No Off			PART No.	ASSEMBLY REF.
		5309	5409	5409H		
H1	JOINT			1	98502.1017	HA, NA
H2	OIL PUMP			1	C203192	HA
H3	SETSCREW			3	95000.256	-
H4 +	OIL FEED PIPE ASSEMBLY			1	C201672	-
H4a	OIL FEED PIPE ASSEMBLY (5409H ONLY)			1	C201669	--
H5	SEAL			4	98660.1152	. NA
H6 ‡	'O' RING			1	95602.75	HB, HC, NA
H7 ‡ \$	OIL FILTER ELEMENT			1	PS1432.2	HB, HC
H8 ‡ \$	FILTER HOUSING			1	C201093	HC
H9 ‡	SEAL			3	98660.1152	HC, NA
H10 ‡	PLUG			2	PS1814.2	HC
H11 ‡	CAPSCREW			2	95018.180	HG
H12 ‡	BALL			1	PS1149.3	HC
H13 ‡ \$	SPRING			1	98518.1046	HC
H14 ‡ \$	BY-PASS VALVE PLUG			1	C201080	HC
H15 ‡	SAFETY VALVE			1	98650.1162	HC
H15a ‡ \$	OIL PRESSURE REGULATOR BODY			1	D101381	HC
H16 ‡	'O' RING			1	95602.7	HC, NA
H17	NOT USED			-	-	-
H18 ‡	OIL RETURN PIPE ASSEMBLY			1	C203169	-
H19 ‡	SEAL			1	98660.1152	HD, NA
H20 + \$	SIGHT GLASS			1	98281.1001	HD
H21 \$	'O' RING			2	95602.8	HD, NA
H22 \$	SIGHT GLASS FITTING			1	C200628	HD
H23 \$	OIL RETURN PIPE ASSEMBLY			1	C202322	-
H24 \$	COUPLING			1	C200658	-
H25 \$	TUBING			1	98617.1012	-
H26 \$	COUPLING			1	98156.1551	-

- + Part number or quantity differs for **5309** – Refer to List 1 in supplement.
 \$ Part number or quantity differs for **5409H** – Refer to List 2 in supplement
 ‡ Not used on **5309**

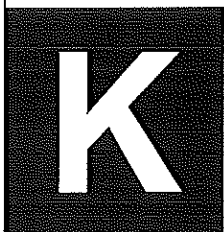
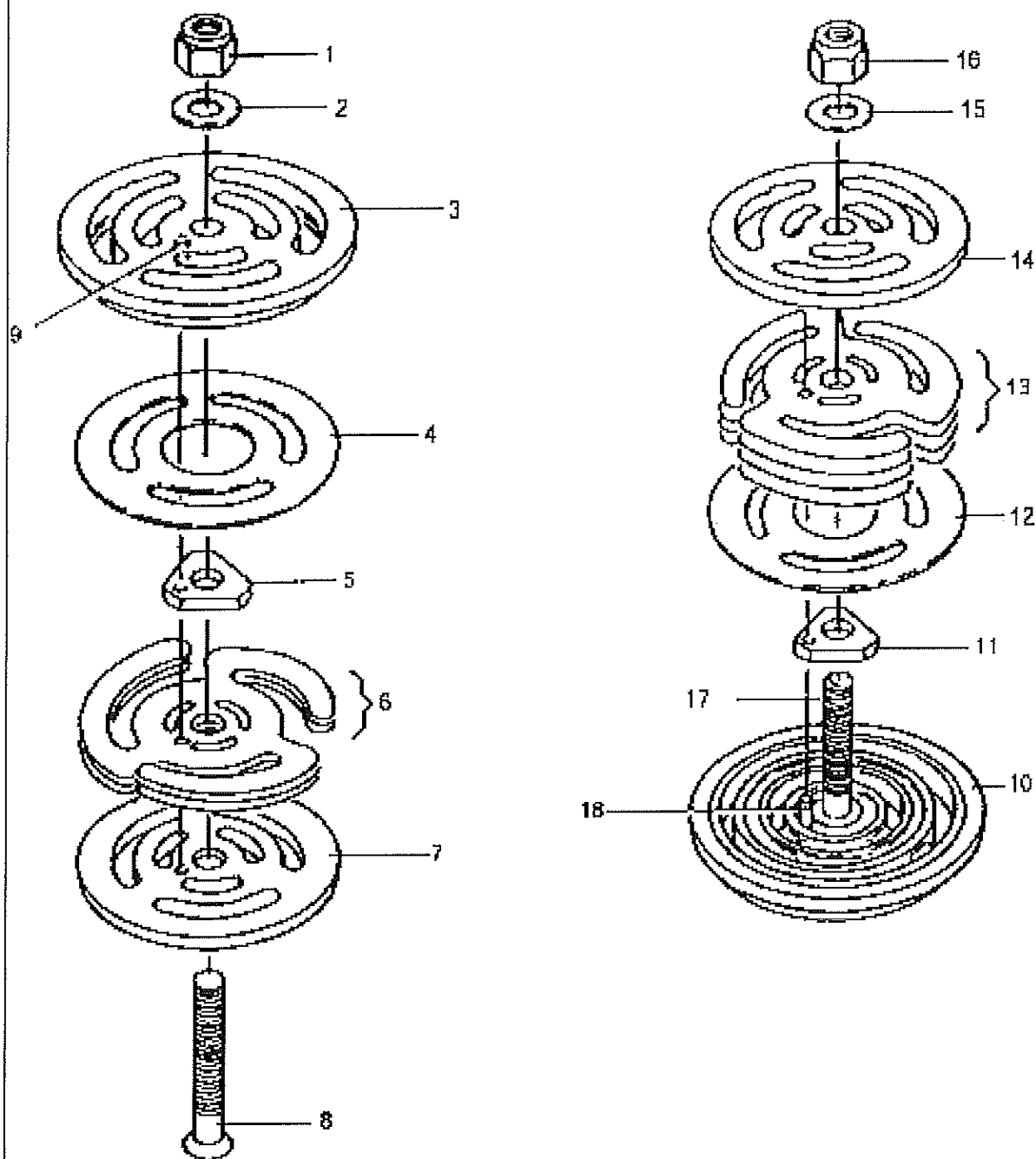


1st STAGE VALVES

LIST J

1st STAGE VALVES
PARTS

ITEM No.	DESCRIPTION	No. PER MACHINE	PART No.	ASSEMBLY REF.
	VALVE COMPLETE - 1 st STAGE SUCTION	1	98650.1167	-
	SERVICE KIT	1	98650.1771	
J1	NUT	1	-	-
J2	WASHER	1	-	-
J3	VALVE SEAT	1	-	-
J4	VALVE PLATE	1	-	NB
J5	SPRING PLATE	1	-	NB
J5/1	SPRING PLATE	1	-	NB
J6	LIFT WASHER	1	-	NB
J7	VALVE GUARD	1	-	-
J8	BOLT	1	-	NB
J9	PEG	1	-	-
	VALVE COMPLETE - 1 st STAGE DELIVERY	1	98650.1168	-
	SERVICE KIT	1	98650.1771	
J10	VALVE SEAT	1	-	-
J11	LIFT WASHER	1	-	NB
J12	VALVE PLATE	1	-	NB
J13	SPRING PLATE	1	-	NB
J13/1	SPRING PLATE	1	-	NB
J14	VALVE GUARD	1	-	-
J15	WASHER	1	-	-
J16	NUT	1	-	-
J17	STUD	1	-	-
J18	PEG	1	-	-

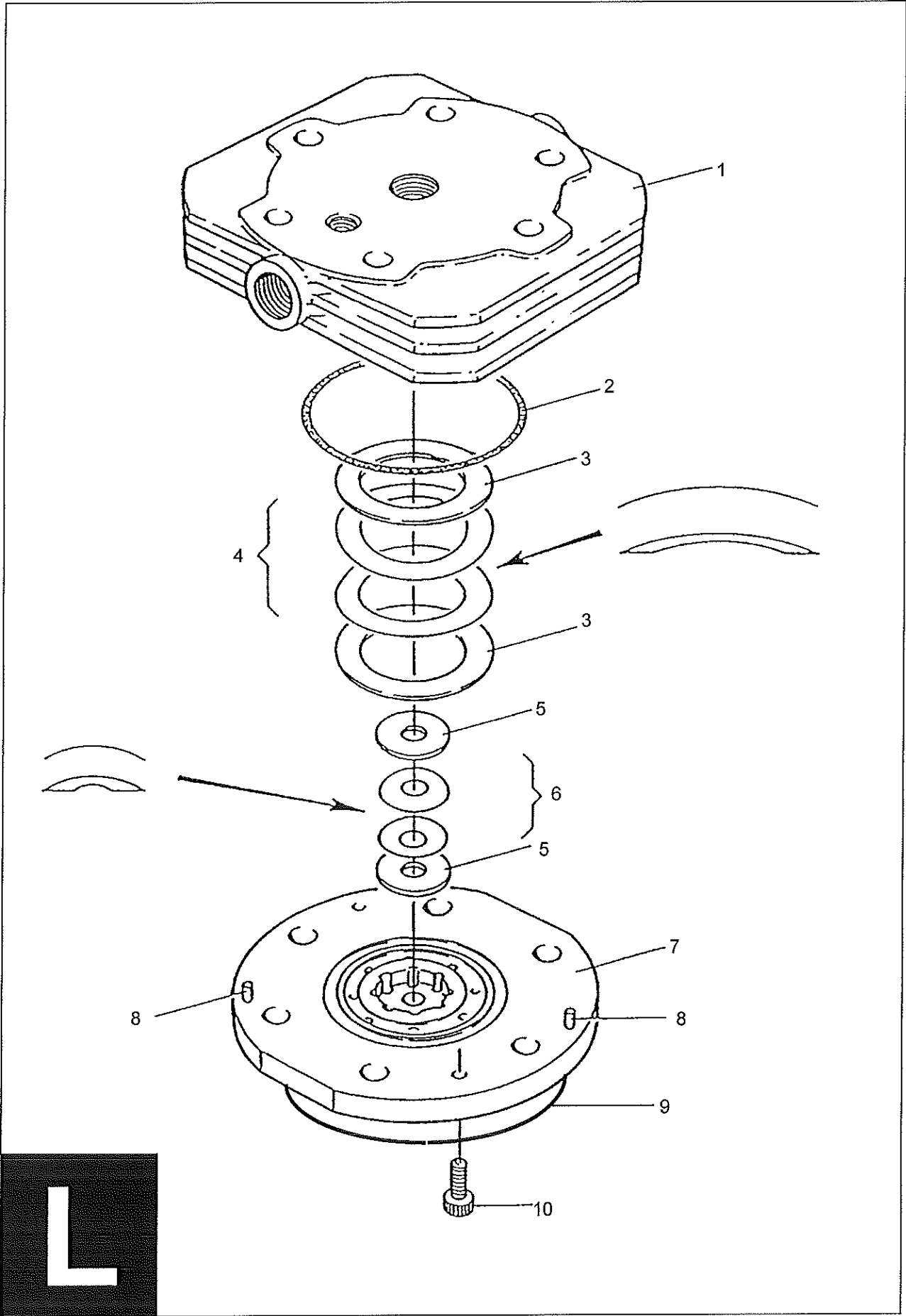


2nd STAGE VALVES

LIST K

2nd STAGE VALVES
PARTS

ITEM No.	DESCRIPTION	No. PER MACHINE	PART No.	ASSEMBLY REF.
	VALVE COMPLETE - 2nd STAGE SUCTION	1	98650.1169	-
	SERVICE KIT	1	98650.1772	
K1	NUT	1	-	NC
K2	WASHER	1	-	NC
K3	VALVE SEAT	1	-	-
K4	VALVE PLATE	1	-	NC
K5	LIFT WASHER	1	-	NC
K6	SPRING PLATE	3	-	NC
K7	VALVE GUARD	1	-	-
K8	BOLT	1	-	NC
K9	PEG	1	-	-
	VALVE COMPLETE - 2nd STAGE DELIVERY	1	98650.1170	-
	SERVICE KIT	1	98650.1772	
K10	VALVE SEAT	1	-	-
K11	LIFT WASHER	1	-	NC
K12	VALVE PLATE	1	-	NC
K13	SPRING PLATE	4	-	NC
K14	VALVE GUARD	1	-	-
K15	WASHER	1	-	NC
K16	NUT	1	-	NC
K17	STUD	1	-	-
K18	PEG	1	-	-



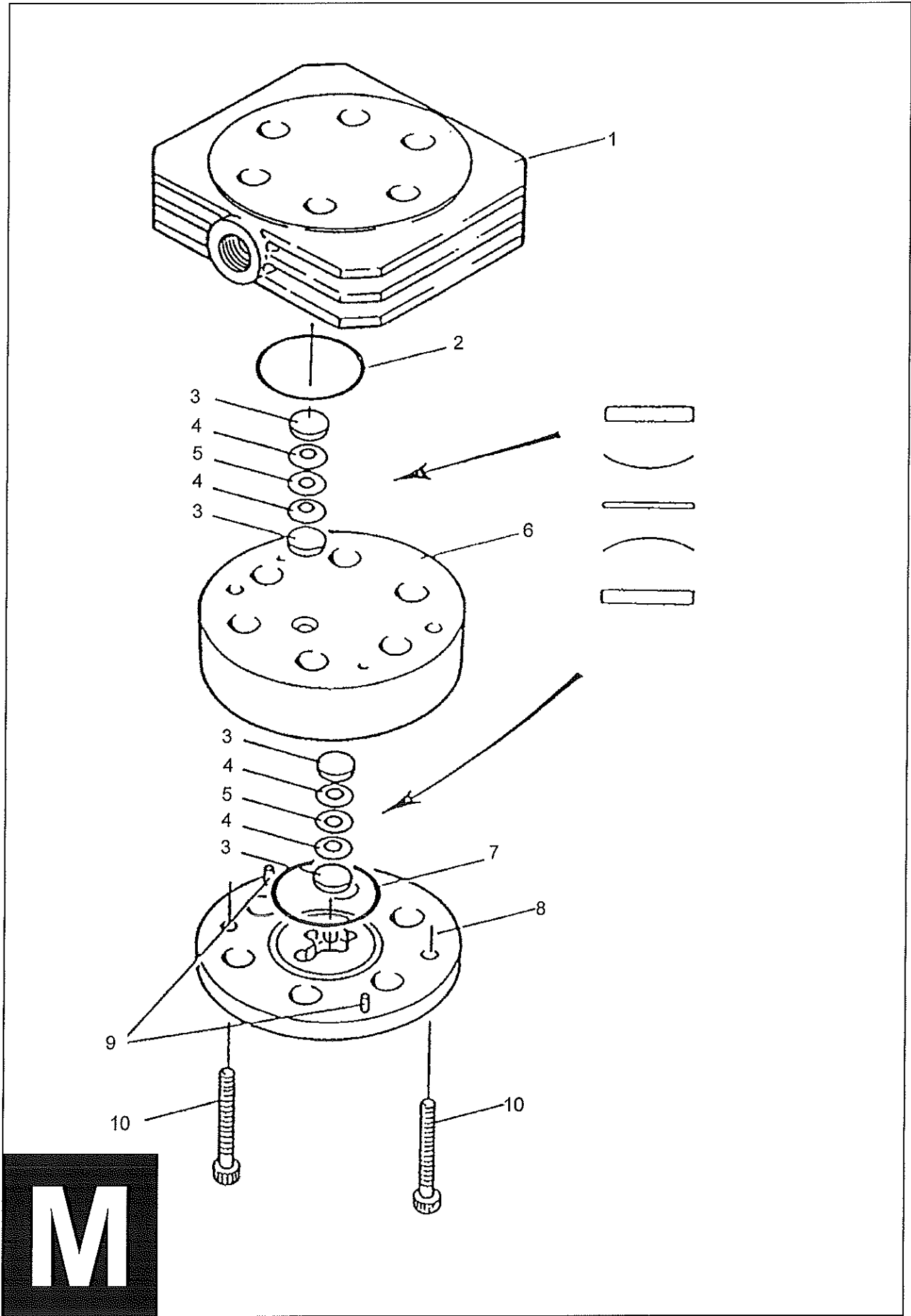
3rd STAGE CONCENTRIC VALVE

LIST L

3rd STAGE CONCENTRIC VALVE
PARTS

ITEM No.	DESCRIPTION	No. PER MACHINE	PART No.	ASSEMBLY REF.
	VALVE COMPLETE	1	98650.1883 §	-
	SERVICE KIT	1	98650.1215	
L1	UPPER BODY	1	-	-
L2	'O' RING	1	95602.54	ND
L3	VALVE / BACKING PLATE - Delivery	2	-	ND
L4	SPRING PLATE - Delivery	2	-	ND
L5	VALVE / BACKING PLATE - Suction	2	-	ND
L6	SPRING PLATE - Suction	2	-	ND
L7	LOWER BODY	1	-	-
L8	PEG	1	-	-
L9	'O' RING	1	95602.50	ND
L10	SETSCREW	2	95018.134	ND

§ Part number or quantity differs for 5409H – Refer to List 2 in supplement



4th STAGE CONCENTRIC VALVE

LIST M

4th STAGE CONCENTRIC VALVE
PARTS

ITEM No.	DESCRIPTION	No. PER MACHINE	PART No.	ASSEMBLY REF.
‡	VALVE COMPLETE	1	C201654	-
	SERVICE KIT	1	98650.1199	
M1 ‡	UPPER BODY	1	-	-
M2 ‡	'O' RING	1	95602.16	NE
M3 ‡	VALVE / BACKING PLATE	4	-	NE
M4 ‡	VALVE SPRING	4	-	NE
M5 ‡	CENTRE PLATE	2	-	NE
M6 ‡	MIDDLE BODY	1	-	-
M7 ‡	'O' RING	2	95602.18	NE
M8 ‡	LOWER BODY	1	-	-
M9 ‡	PEG	2	-	-
M10 ‡	SETSCREW	2	95018.106	NE

‡.....Not used on 5309

LIST N

MAINTENANCE KITS

ASS/Y REF.	DESCRIPTION	No. PER MACHINE	COMPRISING OF ITEMS	PARTS ASS/Y No.
NA	OVERHAUL JOINT KIT	1	A4,6,7,14,21,22,27 C1,4,7,13,15,27,30 D1,7,10,15,18,21,27,28,30,32 E13,17,21,26,28 H1,5,6,19,16,21	98504.1120
NB	VALVE SERVICE KIT - 1st STAGE	1	J4,5,5/1,6,11,12,13,13/1	98650.1771
NC	VALVE SERVICE KIT - 2nd STAGE	1	K1,2,4,5,6,8,11,12,13,15,16	98650.1772
ND	VALVE SERVICE KIT - 3rd STAGE	1	L2,3,4,5,6,9,10	98650.1215
NE	VALVE SERVICE KIT - 4th STAGE	1	M2,3,4,5,7,10	98650.1199

Note: The maintenance kits may have more items than listed, but this is to allow for a standard kit being used on all current and past versions of the **5409, 5309 & 5409H** compressors.

LIST N
MAINTENANCE KITS

ASS/Y REF.	DESCRIPTION	No. PER MACHINE	COMPRISING OF ITEMS	PARTS ASS/Y No.
NA	OVERHAUL JOINT KIT	1	A4,6,7,14,21,22,27 C1,4,7,13,15,27,30 D1,7,10,15,18,21,27,28,30,32 E13,17,21,26,28 H1,5,6,19,16,21	98504.1120
NB	OVERHAUL VALVE KIT - 1st STAGE	1	J4,5,5/1,6,11,12,13,13/1	98650.1771
NC	OVERHAUL VALVE KIT - 2nd STAGE	1	K1,2,4,5,6,8,11,12,13,15,16	98650.1772
ND	OVERHAUL VALVE KIT - 3rd STAGE	1	L2,3,4,5,6,9,10	98650.1215
NE	OVERHAUL VALVE KIT - 4th STAGE	1	M2,3,4,5,7,10	98650.1199

Note: The maintenance kits may have more items than listed, but this is to allow for a standard kit being used on all current and past versions of the **5409, 5309 & 5409H** compressors.

SUPPLEMENT

ADDITIONAL PARTS FOR 5309 MACHINE

LIST 1 SUPPLEMENT

ADDITIONAL PARTS FOR 5309

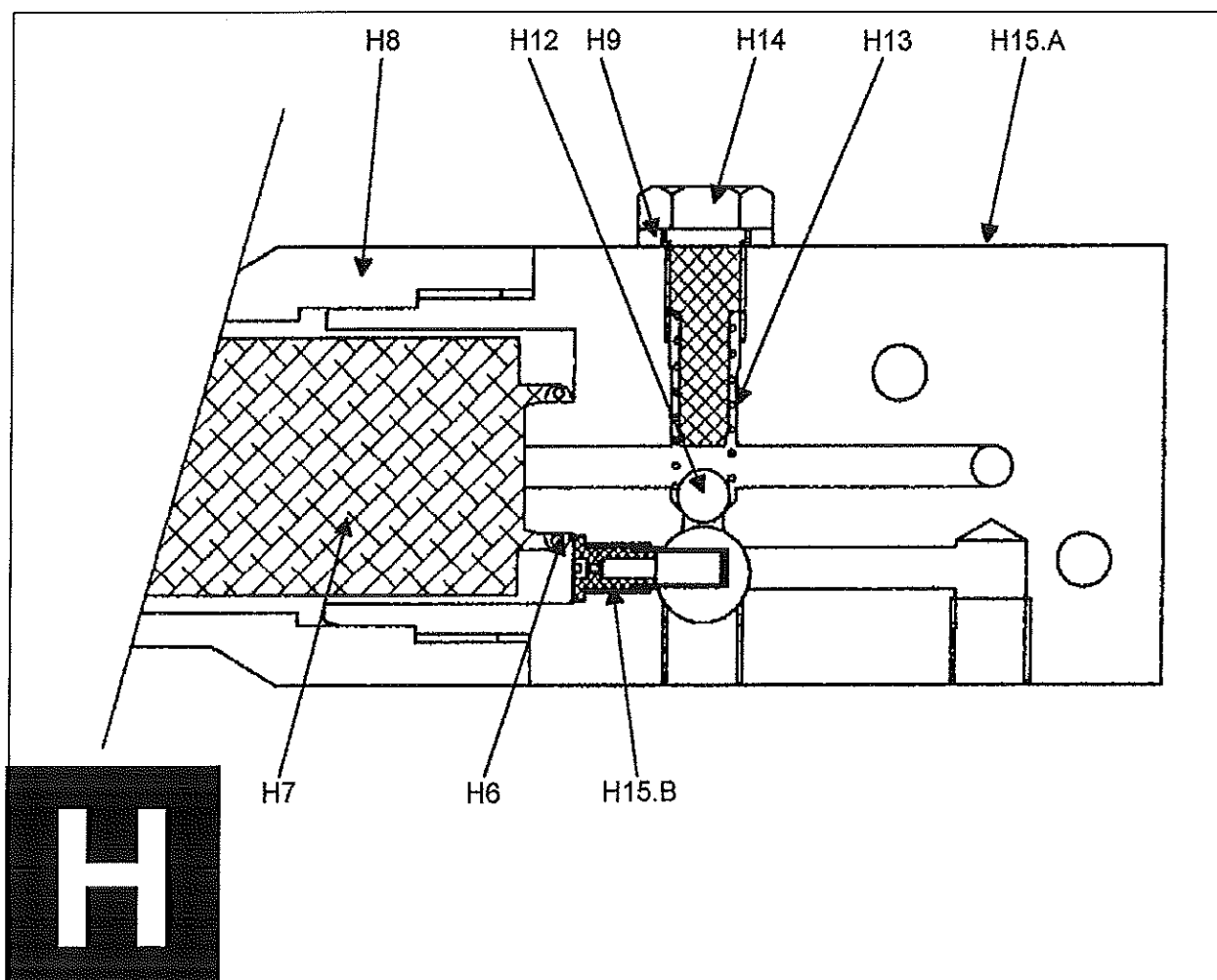
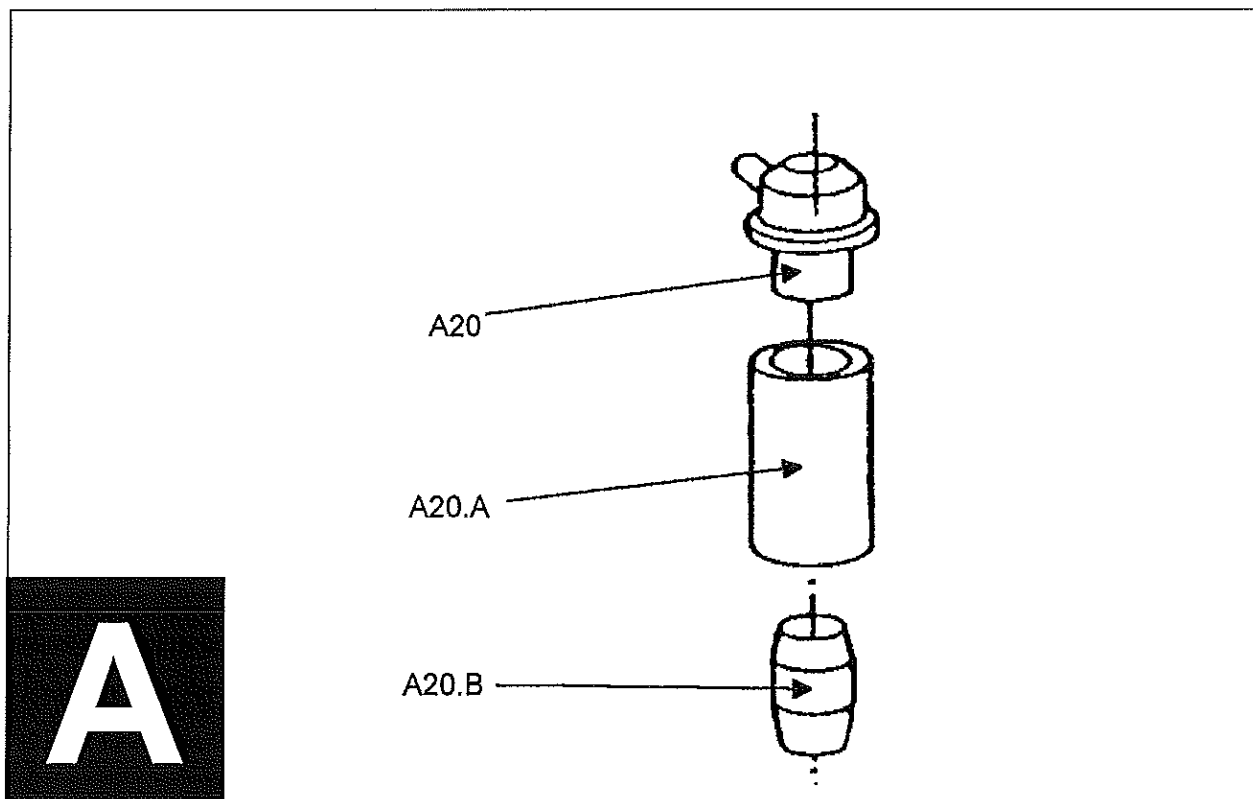
ITEM N°.	DESCRIPTION	N° PER MACHINE	PART N°.	ASSEMBLY REF.
B29#	END CAP	1	C202596	-
B30#	CIRCLIP	1	95650/18	-
C14	4th STAGE LINER	1	C202593	-
C17	BOLT	6	95006/148	-
C18	PLUG	1	C202597	-
H4	OIL FEED PIPE ASSEMBLY	1	C201674	-

For items omitted in above listing refer to standard machine lists.

Not illustrated.

SUPPLEMENT

ADDITIONAL PARTS FOR 5409H MACHINE



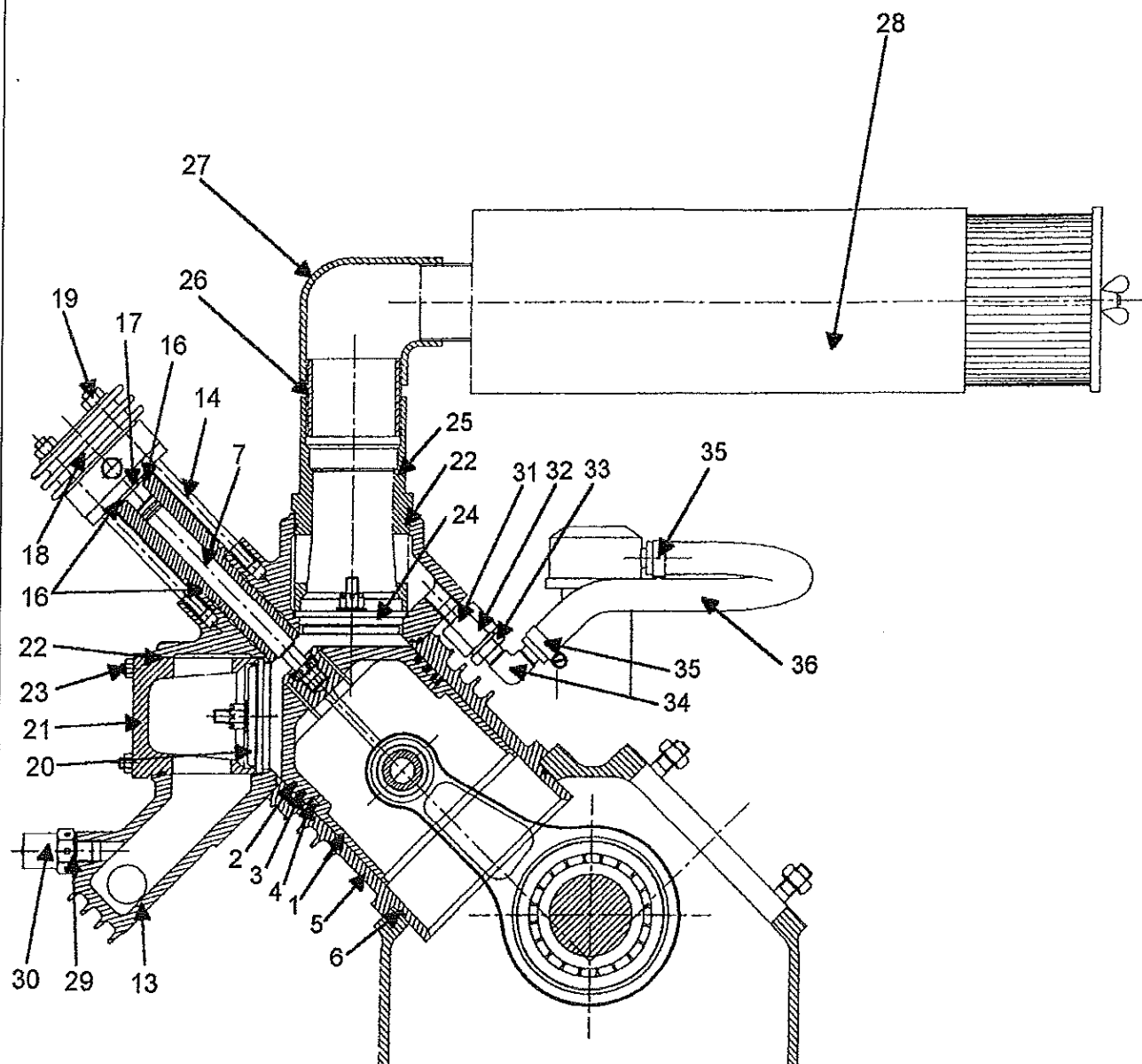
OIL FILTER ASSEMBLY

LIST 2 SUPPLEMENT

ADDITIONAL PARTS FOR 5409H

ITEM N°.	DESCRIPTION	N° PER MACHINE	PART N°.	ASSN REF.
A20	BREATHER / FILLER CAP	1	98262/1166	
A20.A	ADAPTER	1	C202292	
A20.B	NIPPLE, BARREL, 1" BSP	1	95414/206	
C20	STUD M10 X 140 S/O	1	D100171/10/160	
D20	VALVE 3RD STAGE	1	98650/1883	
E20	RELIEF VALVE	1	98650/1916	
G23	FLYWHEEL	1	E61128	
G7	COOLER COIL ASSEMBLY	1	A30130	
H12	BALL - 1/4" STAINLESS STEEL	1	PS1149/3	
H13	SPRING	1	98518/1089	
H14	PLUG BY-PASS VALVE	1	C203160	
H15.A	FILTER BODY	1	D101381	
H15.B	SCREW CHECK	1	C203177	
H6	'O' RING, VITON, 0375-30	1	95602/75	
H7	ELEMENT APH81A	1	PS1432/2	
H8	FILTER HOUSING	1	C201093	
H9	WASHER 1/8" BSP COPPER	1	98660/1152	

For items omitted in above listing refer to standard machine lists.



BC

1st & 4th STAGE CYLINDER ASSEMBLY

**LIST 2
SUPPLEMENT**

ADDITIONAL PARTS FOR 5409H

ITEM N°.	DESCRIPTION	N° PER MACHINE	PART N°.	ASS/Y REF.
	CYLINDER ASSEMBLY 1ST & 4TH STAGE	1	A30135	CA/CB/CC /CD/CE
1	PISTON ASSEMBLY	1	D100516	
2	PISTON RING	1	--	
3	PISTON RING	1	--	
4	OIL SCRAPER RING	1	--	
5	CYLINDER 1st STAGE	1	--	
6	'O' RING 1195-30	1	95602.94	
7	PLUNGER & LINER ASSEMBLY	1	0203157	
8	STUD 105 S/O	3	D100171/10/125	
9	WASHER	4	95148/15	
10	HEXAGON FULL NUT	4	95111/6	
11	STUD 115 S/O	1	D100171/10/135	
12	LIFTING BRACKET	1	0200607/2	
13	1 st STG CYL COVER & 4TH STG CYL	1	E61308	
14	STUD 134 S/O	6	D100171/8/150	
15	'O' RING 1245-30	1	95602/95	
16	'O' RING 0221-16	6	95602/18	
17	SPACER 4th STAGE	1	0203159	
18	CONCENTRIC VALVE 4th STAGE	1	0201654	
19	HEXAGON FULL NUT	6	95111/5	
20	VALVE 1st STAGE DELIVERY	1	98650/12	
21	COVER 1st STAGE DELIVERY VALVE	1	0200616	
22	'O' RING 0676-24	2	95604/60	
23	HEXAGON FULL NUT	8	95111/4	
24	VALVE 1st STAGE SUCTION	1	98650/1167	
25	COVER 1 st STAGE SUCTION VALVE	1	0200617	
26	NIPPLE	1	0203168	
27	ELBOW	1	95405/37	
28	SUCTION FILTER & SILENCER	1	98262/1076	
29	COPPER WASHER	1	98660/1153	
30	SAFETY VALVE 1st STAGE	1	98650/1171	
31	ADAPTER	1	PS1295/17	
32	TUBE SLEEVE	1	PS1285/7	
33	TUBE NUT	1	PS1286/7	
34	STEM ELBOW	1	98156/3102	
35	HOSE CLIP	2	PS1180/3	
36	HYDRAULIC HOSE 300mm LG	1	98315/1127	

